

PIZZA OVEN

Models 5554 & 5554EX
Instruction Manual



 **GOLD MEDAL®**

FUNFOOD EQUIPMENT & SUPPLIES

Cincinnati, OH 45241-4807 USA

SAFETY PRECAUTIONS

	⚠ DANGER Machine must be properly grounded to prevent electrical shock to personnel. Do NOT immerse the equipment in water. Always unplug the equipment before cleaning or servicing.
	⚠ WARNING NEVER put your fingers or any object into the heating area. We do NOT assume any liability for injury due to careless handling or operation of this equipment.
	⚠ WARNING ALWAYS wear safety glasses when servicing this equipment.
	⚠ WARNING Any alterations to this equipment will void the warranty and may cause a dangerous situation. NEVER make alterations to the equipment. Make sure all machine switches are in the off position before plugging the equipment into the receptacle.
	⚠ CAUTION Do NOT allow direct contact with this equipment and the general public when used in food service locations. Only personnel that are trained and familiar with the equipment should operate the equipment. Carefully read all installation instructions before operation.
	⚠ CAUTION This machine is NOT to be operated by minors. Minors are classified as anyone under the age of 18.

NOTE

Improvements are always being made to Gold Medal Products equipment. This information may not be the latest available for your purposes. It is critical that you call Gold Medal Products technical service department at 1-800-543-0862 for any questions about machine operations, replacement parts, or any service questions.

Installation Instructions

Inspection of Shipment:

Unpack all cartons and check thoroughly for any damage that may have occurred during transit. Damage claims should be filed immediately with the transportation company. Gold Medal is not responsible for any damage that occurs in transit.

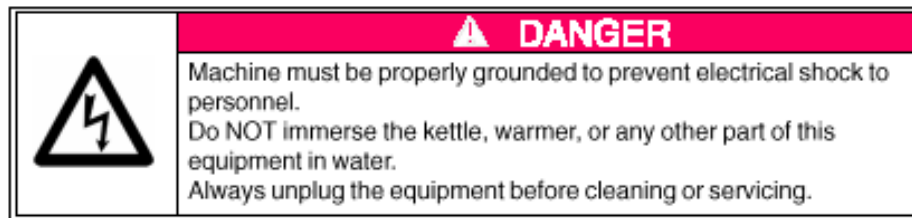
Setup:

Your Pizza Oven was assembled and tested at the factory. Remove all packing material and tape before starting operation.

Electrical Requirements:

The following power supply must be provided:

Model No. 5554:	120 VAC, 60 Hz. 15 amp protected circuit.
Model No. 5554EX:	230 VAC, 50 Hz. 15 amp protected circuit.



Your electrician must furnish sufficient current for proper machine operation. We recommend this warmer be on a dedicated and circuit protected line. Failure to wire properly will void the warranty and can result in damage to the heat elements, light, motor and etc.

It is Gold Medal Products Company's recommendation that this machine be plugged directly into a wall outlet. The use of extension cords is not recommended due to safety reasons and the warmer's performance will be sacrificed/reduced.

Before You Plug In Machine:

1. Make sure that the wall outlet can accept the three (3) prong grounded plug on the power supply cord. (Domestic only)
2. The wall outlet must have the proper polarity. If in doubt, have a competent electrician inspect the outlet and correct if necessary.
3. **DO NOT** use a three (3) prong grounded to two (2) prong un-grounded adapter. (Domestic Only)

Operating Instructions

Controls And Their Functions

On/Off Switch

Flipping this switch to the "ON" position energizes the machine turning on the fan motor and the heat elements.

Malfunction Light

If the malfunction light goes on, the appliance is malfunctioning.

TURN OFF OR DISCONNECT THE MACHINE FROM THE POWER SUPPLY AND HAVE IT SERVICED BY A QUALIFIED TECHNICIAN.

Start Button

This button starts the count-down sequence on the digital control.

Mode Button

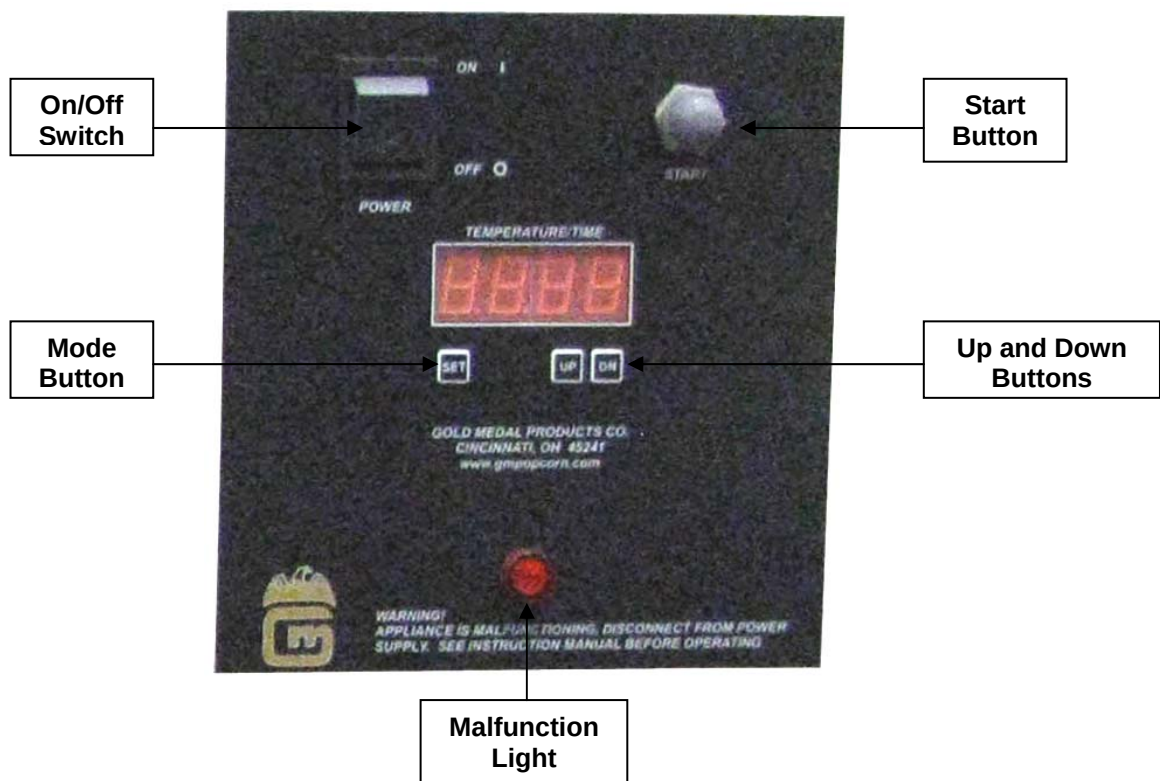
Changes the mode from time setting, to temperature setting, to viewing the current temperature.

Up Button

Depressing the button *increases* the time or temperature accordingly.

Down Button

Depressing the button *decreases* the time or temperature accordingly



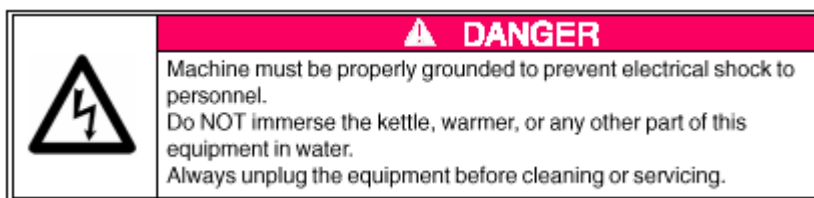
EASY STEPS FOR USING UNIT

1. Prepare the oven for operation
 - a. Place the stone at the desired level. IF BEING USED FOR THE FIRST TIME, THE STONE MUST BE PRE-DRIED. THIS IS A ONE TIME ONLY PROCEDURE WHEN A STONE IS NEW OUT OF THE BOX. PLEASE FOLLOW THE INSTRUCTIONS BELOW FOR THE PROCEDURE:
 1. Place the stone on the baking pan in the center position of the oven.
 2. Set the oven at 200°. Leave at 200 for 2 hours.
 3. Set the oven at 300°. Leave at 300 for 2 hours.
 4. Set the oven at 400°. Leave at 400 for 1 hour.
 5. Set the oven at 450°. Leave at 450 for 1 hour.**CAUTION:** a slight odor & outgassing may occur during the initial heat up. This is normal as the decks are adjusting to their environment.
 - b. Turn on the power switch
 - c. Depress the mode button to time setting and enter the time using the up and down buttons.
 - d. Depress the mode button to temperature setting and enter the setting with the up and down buttons.
 - e. When the oven reaches 200°F the L.E.D. will show the temperature.
 - f. Using oven mitts, load the food product into the oven when it reaches the desired temperature.
 - g. Depress the start button to display the count-down sequence.
 - h. When the control beeps the cook cycle is complete. Carefully remove the food product using oven mitts.
 - i. Repeat steps F thru H for additional cycles.



DO NOT BAKE FROZEN PRODUCTS ON THE PIZZA STONE.
DOING SO MAY CAUSE THE STONE TO SHATTER!
FOR FROZEN PRODUCTS, PLEASE REMOVE THE STONE AND
USE THE ALUMINUM BAKING PAN ONLY.

CARE AND CLEANING



The stainless steel body of the Warmer can be kept clean with cleaner designed for stainless steel and a clean cloth. We recommend Gold Medal Products Company's Watchdog Stainless Steel Polish (P/N 2088.) NEVER USE ABRASIVES on the stainless steel body.

MAINTENANCE INSTRUCTIONS

	 DANGER Do NOT immerse the equipment in water. Unplug your machine before servicing.
	 WARNING Adequate eye protection must be used when servicing this equipment to prevent the possibility of injury.
	 CAUTION THE FOLLOWING SECTIONS OF THIS MANUAL ARE INTENDED ONLY FOR QUALIFIED SERVICE PERSONNEL WHO ARE FAMILIAR WITH ELECTRICAL EQUIPMENT. THESE ARE NOT INTENDED FOR THE OPERATOR.

ORDERING SPARE PARTS

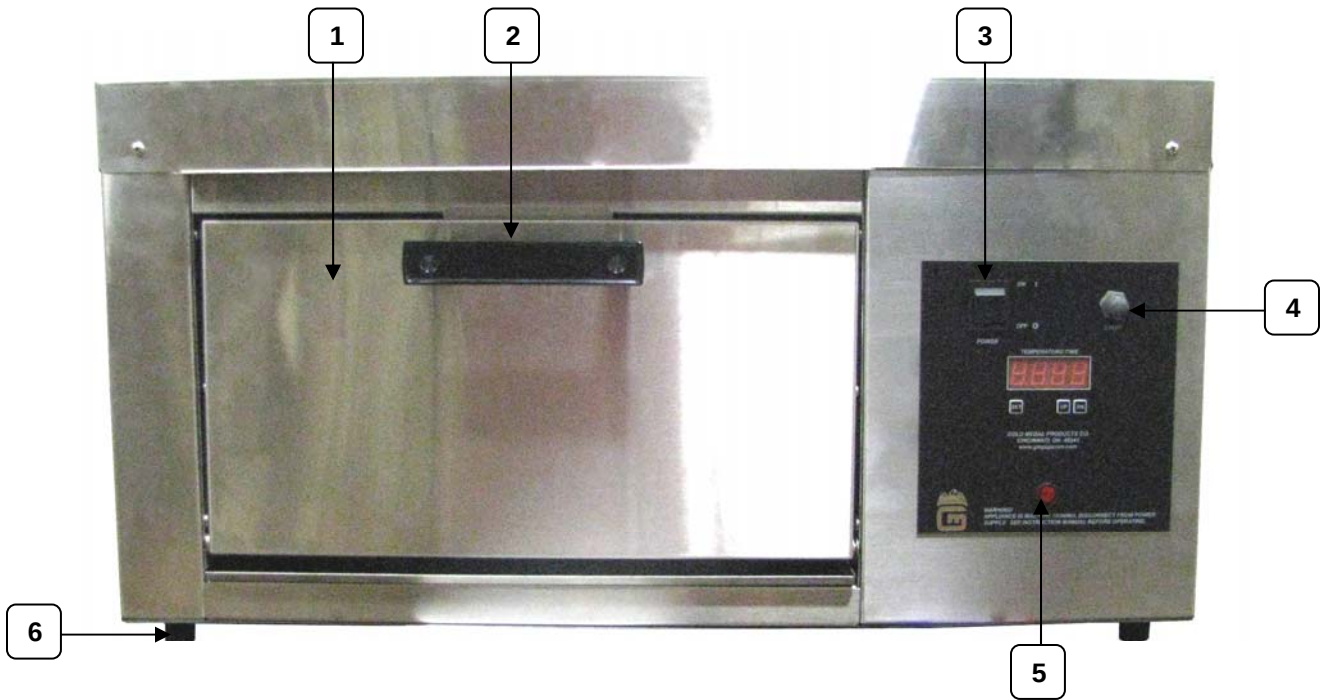
*** Always speak to a Gold Medal Products Technical Service Advisor before ordering any parts to help ensure accuracy for your product. Included diagrams may not be the latest information.**

1. Identify the needed part by checking it against the photos, illustrations, and/or parts list.
2. When ordering, please include part number, part name, and quantity needed.
3. Please include your model number, serial number, and date of manufacture (located on the machine nameplate) with your order.
4. Address all parts orders to:

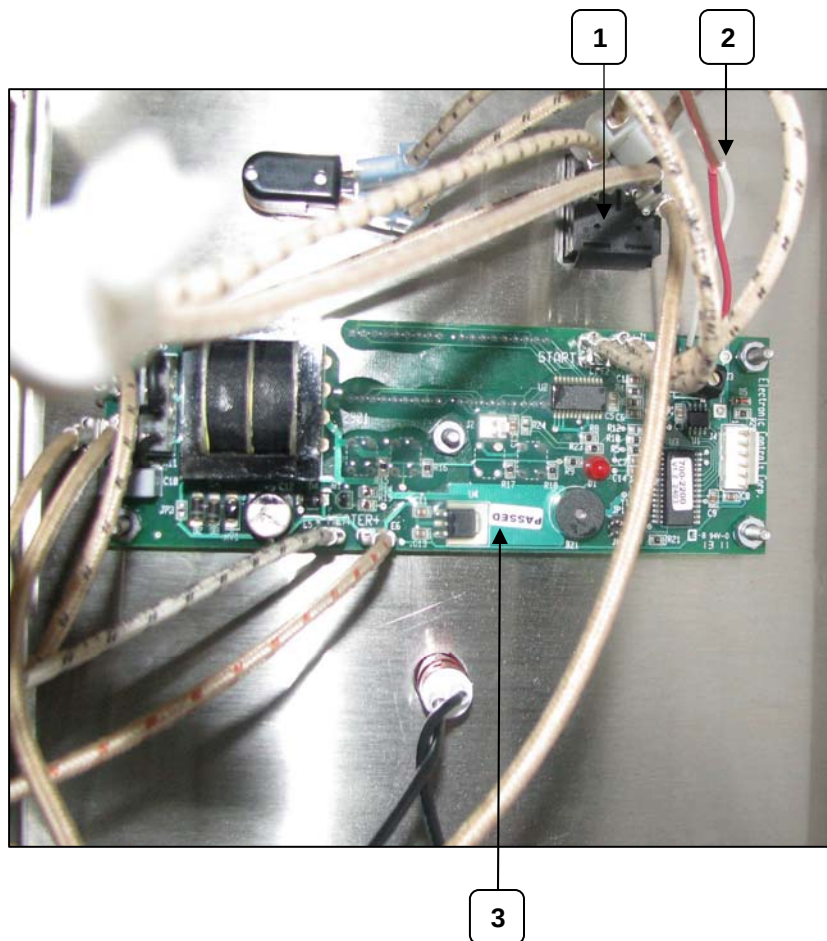
Parts Department
Gold Medal Products Co.
10700 Medallion Drive
Cincinnati, Ohio 45241-4807

Or, place orders by phone or online:

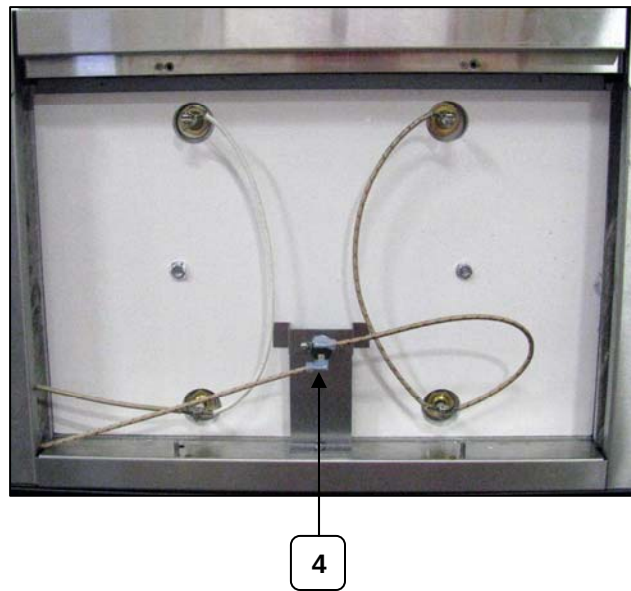
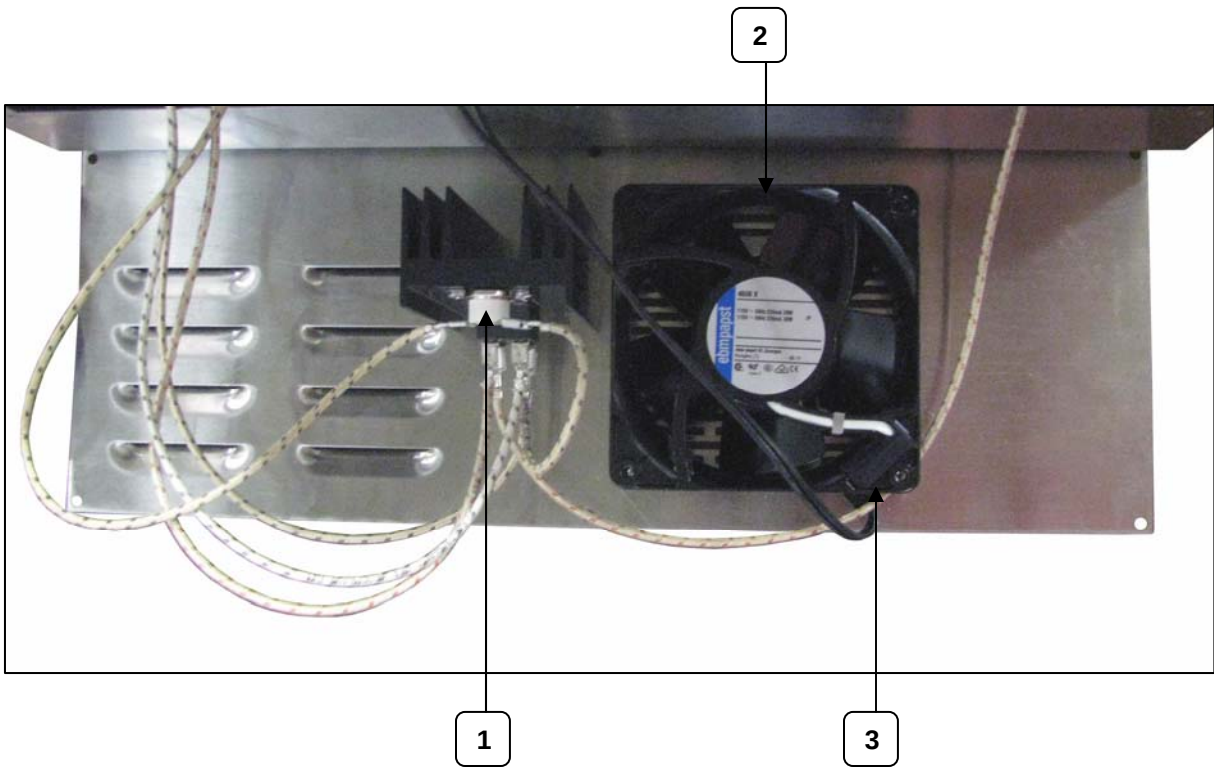
(800) 543-0862
(513) 769-7676
Fax: (513) 769-8500
E-mail: info@gmpopcorn.com
Web Page: www.gmpopcorn.com



Item	Part No.	Description
1	39797	Oven Front Door Weldment
2	40807	Handle
3	42798	Switch, Lighted Rocker Green
4	41031	Switch, Oil Pump
5	41033	Pilot Light, 125V Red
6	47155	Rubber Feet 3/4" High
7	76540A	Digital Baker Control
8	39794	Baking Pan
9	43288	Bottom Element (500 Watts)
10	50017	Top Element (900 Watts)
11	39790	Pizza Stone (Not Shown)



Item	Part No.	Description
1	76542	Relay, 20A
2	76346	Thermocouple
3	76540A	Digital Control



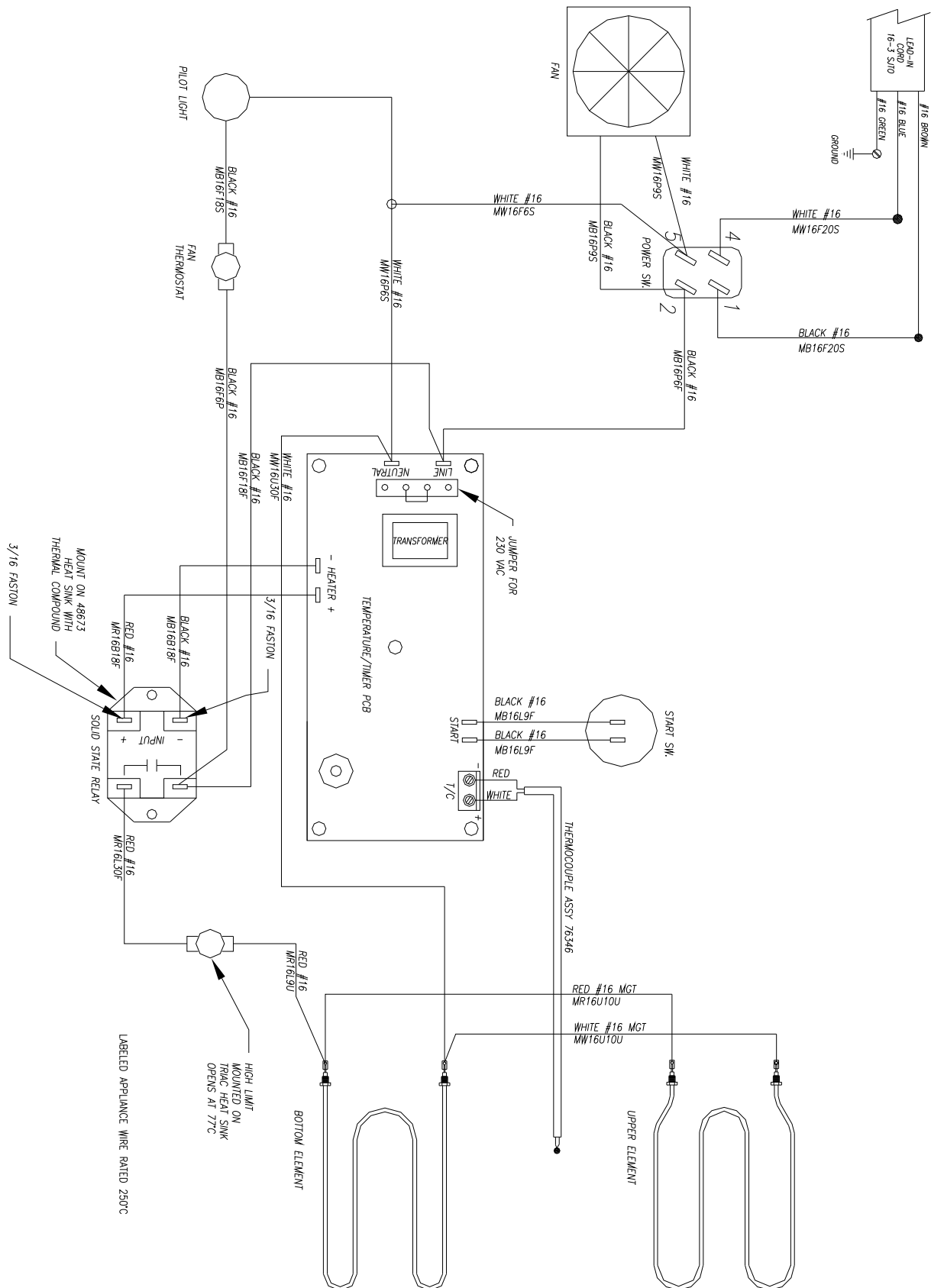
Item	Part No.	Description
1	55195	Thermostat
2	40721	Axial Fan
3	47199	Blower Plug and Cord
4	79058	High Limit Thermostat

PARTS LIST – OVEN / WARMER COMBO

Model # 5554

Item Part

No.	No.	Description	Quantity
1	22038	Lead-in Cord	1
2	38324	Push Button Boot	1
3	39763	Element Support Rod	2
4	39764	Drip Pan	1
5	39796	Back Panel Insulation	1
6	39797	Oven Door Weldment	1
7	39799	Oven Door Back Weldment	1
8	39838	Oven Chamber Weldment	1
9	39840	Left Side Panel Weldment	1
10	39842	Right Side Panel Weldment	1
11	39781	Right Access Plate	1
12	39782	Dome Weldment	1
13	39786	Bottom Plate	1
14	39837	Back Panel	1
15	39845	Left and Right Insulation	2
16	39788	Top Insulation	1
17	39390	Pizza Stone	1
18	40721	Axial Fan	1
19	40807	Handle	1
20	41031	Switch, Oil Pump	1
21	41033	Pilot Light	1
22	42798	Switch, Lighted Rocker	1
23	39846	Insulation, Oven Door	1
24	43288	500 Watt Heat Element	1
25	47199	Blower Plug and Cord	1
26	47155	Rubber Feet ¾ inch	6
27	49673	Heat Sink	1
28	50017	Heat Element 900 Watt	1
29	76346	Type “J” Thermocouple	1
30	76540	Digital Baker Control	1
31	76541	Solid State Relay	1
32	76544	Spacer, .280 x .250 OD	5
33	87163	Strain Relief	1
34	39794	Baking Pan	1



WARRANTY

WE WARRANT to the original purchaser the Gold Medal equipment sold by us to be free from defects in material or workmanship under normal use and service. Our obligation under this warranty shall be limited to the repair or replacement of any defective part for a period of six (6) months from the date of sale to the Original Purchaser with regard to labor and two (2) years with regard to parts and does not cover damage to the equipment caused by accident, alteration, improper use, voltage, abuse, or failure to follow instructions.

THIS WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES EXPRESSED OR IMPLIED, AND OF ALL OTHER OBLIGATIONS OR LIABILITIES ON OUR PART, INCLUDING THE IMPLIED WARRANTY OF MERCHANTABILITY. THERE ARE NO WARRANTIES WHICH EXTEND BEYOND THE DESCRIPTION ON THE FACE HEREOF. We neither assume, nor authorize any other person to assume for us, any other obligation or liability in connection with the sale of said GOLD MEDAL equipment or any part thereof.

The term "Original Purchaser" as used in this warranty shall be deemed to mean that person, firm, association, or corporation who was billed by the GOLD MEDAL PRODUCTS COMPANY, or their authorized distributor for the equipment.

THIS WARRANTY HAS NO EFFECT AND IS VOID UNLESS THE ORIGINAL PURCHASER FIRST CALLS GOLD MEDAL PRODUCTS COMPANY AT 1-800-543-0862 TO DISCUSS WITH OUR SERVICE REPRESENTATIVE THE EQUIPMENT PROBLEM, AND, IF NECESSARY, FOR INSTRUCTIONS CONCERNING THE REPAIR OR REPLACEMENT OF PARTS.



GOLD MEDAL PRODUCTS COMPANY

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